Trimmer Potentiometers

SMD Sealed Type 3mm Size PVG3 Series

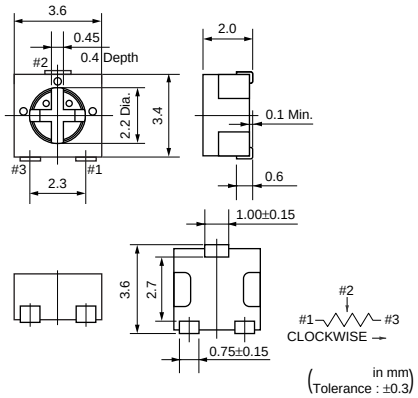
■ Features

1. Sealed construction protects the internal from dust and liquid, which achieves stable performance.
2. Driver plate with cross-slot is suitable for automatic adjustment.
3. Rotor with large diameter and deep groove improves driver insertion.
4. Regarding the terminal shape, both J-lead and gull wing type are available as standard ones.
5. 3mm and 4mm land pattern can be used without change. (Gull wing is suitable for 4mm size land pattern.)
6. Heat resistance performance enables high temperature peak re-flow soldering.
7. The lead terminals are plated with Sn, which achieves Pb free.

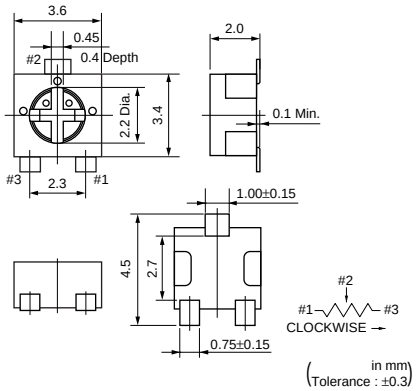
■ Applications

1. Small sensors
2. Optical Transceiver Module
3. Copier
4. Printer
5. Compact Power Supply
6. Wireless Radio module

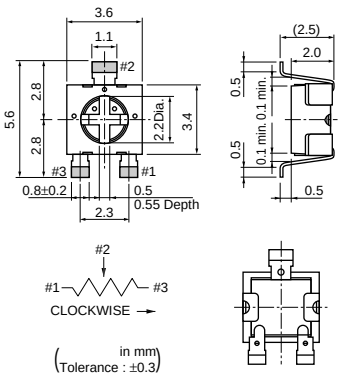
PVG3A



PVG3G



PVG3K



Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PVG3□100A01	0.25(70°C)	Reflow	1(210°±10°)	10ohm ±20%	±250
PVG3□200A01	0.25(70°C)	Reflow	1(210°±10)	20ohm ±20%	±250
PVG3□500A01	0.25(70°C)	Reflow	1(210°±10°)	50ohm ±20%	±250
PVG3□101A01	0.25(70°C)	Reflow	1(210°±10°)	100ohm ±20%	±250
PVG3□201A01	0.25(70°C)	Reflow	1(210°±10°)	200ohm ±20%	±100
PVG3□501A01	0.25(70°C)	Reflow	1(210°±10°)	500ohm ±20%	±100
PVG3□102A01	0.25(70°C)	Reflow	1(210°±10°)	1k ohm ±20%	±100
PVG3□202A01	0.25(70°C)	Reflow	1(210°±10°)	2k ohm ±20%	±100
PVG3□502A01	0.25(70°C)	Reflow	1(210°±10°)	5k ohm ±20%	±100
PVG3□103A01	0.25(70°C)	Reflow	1(210°±10°)	10k ohm ±20%	±100
PVG3□203A01	0.25(70°C)	Reflow	1(210°±10°)	20k ohm ±20%	±100
PVG3□503A01	0.25(70°C)	Reflow	1(210°±10°)	50k ohm ±20%	±100

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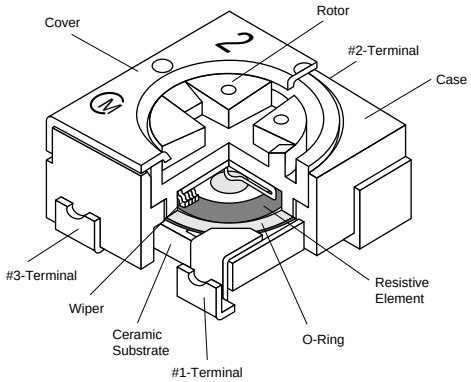
Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PVG3□104A01	0.25(70°C)	Reflow	1(210°±10°)	100k ohm ±20%	±100
PVG3□204A01	0.25(70°C)	Reflow	1(210°±10°)	200k ohm ±20%	±100
PVG3□504A01	0.25(70°C)	Reflow	1(210°±10°)	500k ohm ±20%	±100
PVG3□105A01	0.25(70°C)	Reflow	1(210°±10°)	1M ohm ±20%	±100
PVG3□205A01	0.25(70°C)	Reflow	1(210°±10°)	2M ohm ±20%	±100

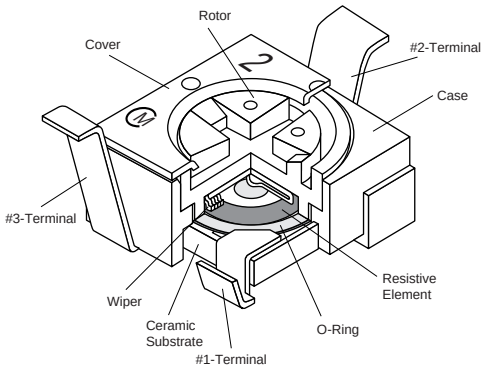
The blank column is filled with the code of adjustment direction and lead type A (top, J-hook), G (top, gull-wing), or K (rear).

■ Construction

PVG3A/PVG3G

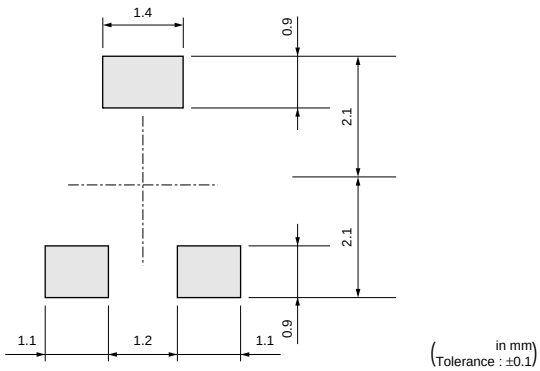


PVG3K

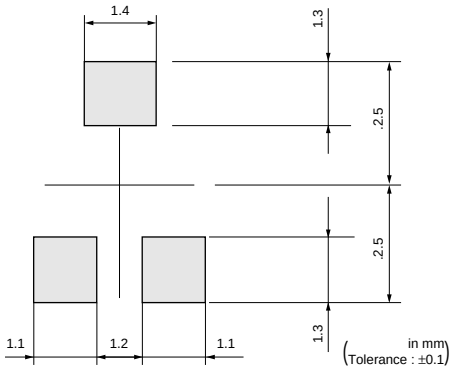


■ Standard Land Pattern

PVG3A



PVG3G



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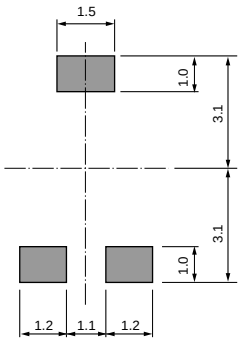
■ Standard Land Pattern

PVG3K



in mm
Tolerance : ±0.1

■ Characteristics

Temperature Cycle	ΔTR	±2%
	ΔV.S.S	±1%
Humidity	ΔTR	±2%
	ΔV.S.S	±1%
	IR	10Mohm min.
Vibration (20G)	ΔTR	±1%
	ΔV.S.S	±1%
Shock (100G)	ΔTR	±1%
	ΔV.S.S	±1%
Temperature Load Life	ΔTR	±3% or 3ohm max., whichever is greater
	ΔV.S.S	±1%
Low Temperature Exposure	ΔTR	±2%
	ΔV.S.S	±2%
High Temperature Exposure	ΔTR	±3%
	ΔV.S.S	±2%
Rotational Life (50cycles)	ΔTR	±3% or 2ohm max., whichever is greater

ΔTR : Total Resistance Change
ΔV.S.S : Voltage Setting Stability
IR : Insulation ResistanceR

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PVG3 Series Notice

■ Notice (Operating and Storage Conditions)

1. Store that the temperature is -10 to +40deg. C and the relative humidity is 30-85%RH.
2. Do not store in or near corrosive gases.
3. Use within six months after delivery.
4. Open the package just before using.
5. Do not store under direct sunlight.
6. The trimmer potentiometer should not be used under the following environmental conditions:
   If you use the trimmer potentiometer in an environment other these listed below, please consult with Murata factory representative prior to using.
   (1) Corrosive gaseous atmosphere.
   (Ex. Chlorine gas, Hydrogen sulfide gas, Ammonia gas, Sulfuric acid gas, Nitric oxie gas, etc.)
   (2) In liquid.
   (Ex. Oil, Medical liquid, Organic solvent, etc.)
   (3) Dusty/dirty atmosphere.
   (4) Direct sunlight.
   (5) Static voltage nor electric/magnetic fields.
   (6) Direct sea breeze.
   (7) Other variations of the above.

■ Notice (Rating)

1. When using with partial load (rheostat), minimize the power depend on the resistance value.
2. The maximum input voltage to a trimmer potentiometer should not exceed (P•R)^1/2 or the maximum operating voltage, whichever is smaller.
3. The maximum input current to a trimmer potentiometer should not exceed (P/R)^1/2 or the allowable wiper current, whichever is smaller.

■ Notice (Soldering and Mounting)

1. Soldering
   (1) Standard soldering condition
   (a) Reflow soldering :
   Refer to the standard temperature profile.
   (b) Soldering iron
   Temperature of tip : 260deg. C max.
   Soldering time : 3sec. max.
   Diameter of tip : 2mm dia. max.
   Wattage of iron : 30W max.
   Before using other soldering conditions more than those listed above, please consult with Murata factory representative prior to using.
   If the soldering conditions are not suitable,e.g., excessive time and/or excessive temperature, the trimmer potentiometer may deviate from the specified characteristics.
   (2) Can not be soldered using the flow soldering method. If you use the flow soldering method, the trimmer potentiometer may not function.
   (3) The soldering iron should not come in contact with the case of the trimmer potentiometer. If such contact does occur, the trimmer potentiometer may be damaged.
   (4) Apply the appropriate amount of solder paste. If the amount of solder paste applied to the land is insufficient, the required adhesive strength cannot be obtained. If an excessive amount of solder paste is applied, solder bridging or flux overflow to the resistive element surface can occur.
2. Mounting
   (1) Use our standard land dimension. Excessive land area causes displacement due to effect of the surface tension of the solder. Insufficient land area leads to insufficient soldering strength of the chip.
   (2) Do not apply excessive force (preferable 4.9N (Ref.; 500gf) max.), when the trimmer potentiometer is mounted to the PCB.
   (3) Do not warp and/or bend PC board to prevent trimmer potentiometer from breakage.
   (4) In chip placers, the size of the cylindrical pick-up nozzle should be outer dimension 2.5-2.8mm dia. and inner dimension 2.0-2.5mm dia..
3. Cleaning
   (1) Isopropyl-alcohol and Ethyl-alcohol are applicable solvent for cleaning. If you use any other types of solvents, please consult with Murata factory representative prior to using.
   (2) Less than 3 minutes of total cleaning time by dipping, vapor and ultra-sonic method.
   (3) In case of ultra-sonic cleaning method, cleaning condition should be as follows.
   (a) Power : 600W (67lit.) max.
   (b) Frequency : 28kHz
   (c) Temperature : Ambient temperature
   Due to ultra-sonic cleaning equipment peculiar self resonance point and cleaning compatibility usually depends on the jig construction and/or

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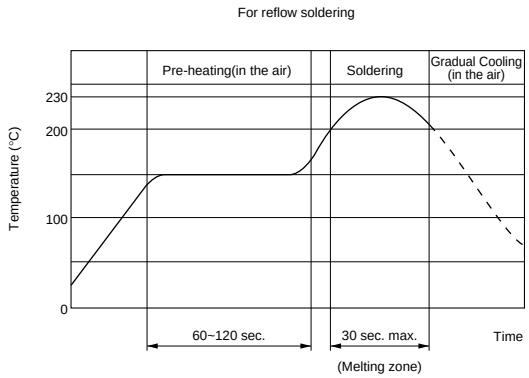
PVG3 Series Notice

Continued from the preceding page.

the cleaning condition such as the depth of immersion, please check the cleaning equipment to determine the suitable conditions.

If the condition is not suitable, the trimmer potentiometer may deviate from specified characteristics.

■ Reflow Soldering Standard Profile



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■ Notice (Handling)

1. Use suitable screwdrivers that fit comfortably in driver slot.
   * Recommended screwdriver for manual adjustment
     TORAY INDUSTRIES, INC. : SA-2225
     (Murata P/N : KMDR070)
   * Recommended screwdriver bit for automatic adjustment
     TORAY INDUSTRIES, INC. : JB-2225
     (Mutata P/N : KMBT070)
   We can supply above screwdrivers.
   If you place order, please nominate Murata P/N.
2. Don't apply more than 9.8N (Ref.; 1kgf) of twist and stress after mounted onto PCB to prevent contact intermittence.
3. When adjusting with an adjustment tool, the applied force to the adjustment screw should not exceed 4.9N (Ref.; 500gf). If excessive force is applied, the trimmer potentiometer may not function due to damage.
4. When using a lock paint to fix slot position, please use adhesive resin without chlorine or sulfur (Three-bond "1401series").

■ Notice (Other)

1. Please make sure that your product has been evaluated and confirmed against your specifications when our product is mounted to your product.
2. Murata connot guarantee trimmer potentiometer integrity when used under conditions other than those specified in this document.

SMD Sealed Type/Lead Sealed Type Specifications and Test Methods

The following describes trimmer potentiometer testing conducted by Murata Manufacturing Co., Ltd. in accordance with MIL-R-22097 (Military specification for variable resistors, non-wirewound) and MIL-STD-202 (Test methods for electronic and electrical component parts).

No.	Item	Test Methods
1	Total Resistance	Measure total resistance between the resistance element and terminals (#1 and #3) with the contact arm positioned against a stop. The positioning of the contact arm and terminal shall be the same for subsequent total resistance measurements on the same device. Use the test voltage specified in Table-1 for total resistance measurements. This voltage shall be used for all subsequent total resistance measurements.
2	Residual Resistance	Position the contact arm at the extreme counterclockwise limit of mechanical travel and measure the resistance between the contact arm and the corresponding end terminal. Then, position the contact arm at the extreme clockwise limit of mechanical travel and measure the resistance between the contact arm and the corresponding end terminal. During this test, take suitable precautions to ensure that the rated current of the resistance element is not exceeded.
3	Contact Resistance Variation	Contact resistance variation shall be measured with the measuring circuit shown in Figure-1, or its equivalent. The adjustment rotor (screw) shall be rotated in both directions through 90% of the actual effective-electrical rotational angle(number of turns) for a total of 6 cycles. Only the last 3 cycles shall count in determining whether or not a contact resistance variation is observed at least twice in the same location, exclusive of the roll-on or roll-off points where the contact arm moves from the termination, on or off, the resistance element. The rate of rotation of the adjustment rotor (screw) shall be such that the adjustment rotor (screw) completes 1 cycle for 5 seconds minimum to 2 minutes maximum. The test current used shall follow the value given in Table-2 unless otherwise limited by power rating.
4	Temperature Coefficient of Resistance	The trimmer potentiometer shall be subjected to the following each temperature (see Table-3) for 30-45 minutes. Temperature coefficient of resistance shall be applied to the following formula.
5	Voltage Setting Stability	The wiper shall be set at approximately 40% of the actual effective-electrical rotational angle (number of turns). An adequate DC test potential shall be applied between the terminal #1 and the terminal #3. The voltage between the terminal #1 and the terminal #3, and the voltage between the terminal #1 and the terminal #2, shall be measured and applied to the following formula.

Total resistance, Nominal (ohm)	Maximum Test Voltage (V)
10≦R≦100	1.0
100<R≦1k	3.0
1k<R≦10k	10.0
10k<R≦100k	30.0
100k<R	100.0

Table-1 Total resistance test voltage

Standard total resistance R (ohm)	Test current
R≦100	20mA
100<R<500	10mA
500≦R<1k	4mA
1k≦R<2k	2mA
2k≦R<50k	1mA
50k≦R<200k	200μA
200k≦R<1M	100μA
1M≦R<2M	50μA
2M≦R	30μA

Table-2 Test current for CRV

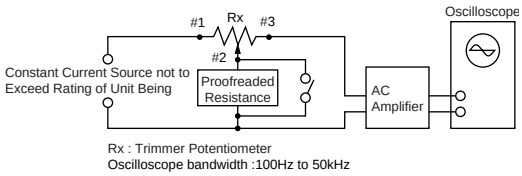

Figure-1 CRV measuring circuit

$$TCR=\frac{R_2-R_1}{R_1(T_2-T_1)}\times 10^6\ (ppm/°C)$$

T_1 : Reference temperature in degrees celsius
T_2 : Test temperature in degrees celsius
R_1 : Resistance at reference temperature ohm
R_2 : Resistance at test temperature in ohm

Sequence	1*	2	3	4*	5	6
Temperature(°C)	+25	-15	Min. operating temperature	+25	+65	Max. operating temperature

Note) * : Reference temperature

Table-3 Test temperatures

$$\text{Voltage setting stability}=\left(\frac{e'}{E}-\frac{e}{E}\right)\times 100\ (\%)$$

e : Before test
(The voltage between the terminal #1 and the terminal #2)
e': After test
(The voltage between the terminal #1 and the terminal #2)
E: The voltage between the terminal #1 and the terminal #3

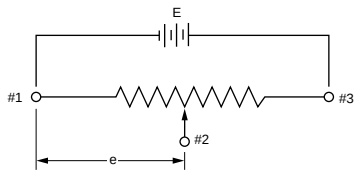

Figure-2

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SMD Sealed Type/Lead Sealed Type Specifications and Test Methods

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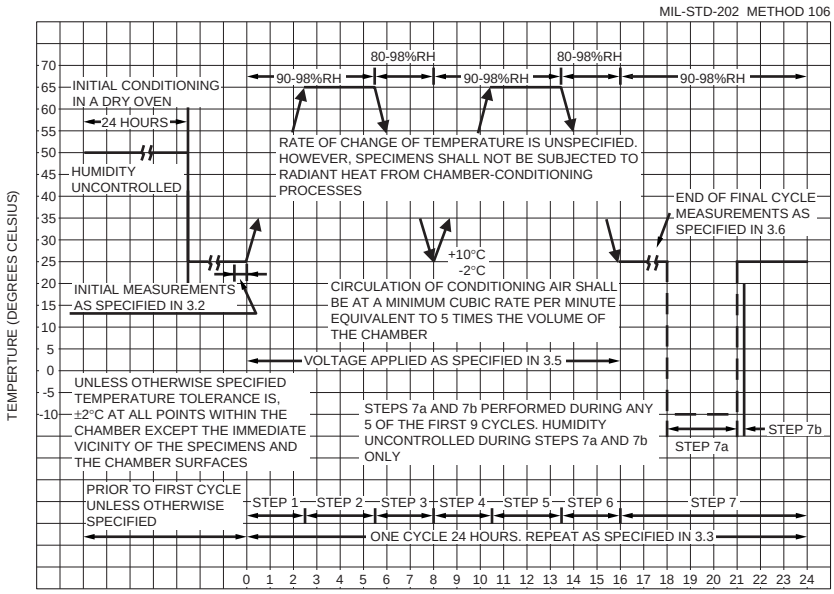
<table>
<tr><th>No.</th><th>Item</th><th>Test Methods</th></tr>
<tr><td>6</td><td>Temperature Cycle</td><td>The trimmer potentiometer shall be subjected to Table-4 temperature for 5 cycles. The trimmer potentiometer shall be removed from the chamber, and maintained at a temperature of 25±5°C for 1~2 hours.
<table>
<tr><td colspan="2">Sequence</td><td>1</td><td>2</td><td>3</td><td>4</td></tr>
<tr><td rowspan="3">Temp. (°C)</td><td>PV□□ series</td><td rowspan="2">-55±3</td><td rowspan="3">+25±2</td><td>+125±3</td><td rowspan="3">+25±2</td></tr>
<tr><td>PV22 series</td><td>+150±3</td></tr>
<tr><td>PVF2 series</td><td>-25±3</td><td>+60±3</td></tr>
<tr><td colspan="2">Time (min.)</td><td>30</td><td>5 max.</td><td>30</td><td>5 max.</td></tr>
</table>
Table-4 One cycle of temperature cycle.</td></tr>
<tr><td>7</td><td>Humidity</td><td>1) PVC6, PV12, PV32, PV34 PVM4A□□□B01series
The trimmer potentiometer shall be placed in a chamber at a temperature of 40±2°C and a humidity of 90~95% without loading for 250±8 hours. The trimmer potentiometer shall be removed from the chamber, and maintained at a temperature of 25±5°C for 5±1/6 hours.
2) PVF2series
The trimmer potentiometer shall be placed in a chamber at 60±2°C and 90~95% without loading for 1000±12 hours. The trimmer potentiometer shall be removed from the chamber, and maintained at a temperature of 25±5°C for 5±1/6 hours
2) PVG3, PVG5, PV01, PV22, PV23, PV36, PV37series
The trimmer potentiometer shall be subjected Figure-3 the programmed humidity environment for 10 cycle. The trimmer potentiometer shall be removed from the chamber, and maintained at a temperature of 25±5°C for 5±1/2 hours.


Figure-3</td></tr>
<tr><td>8</td><td>Vibration</td><td>1) PV□□ series
The trimmer potentiometer shall be vibrated throughout the frequency range at the 20G level. A complete frequency range, 10Hz to 2000Hz and back, shall be made within 15 minutes for a total of 4 sweeps in each of the three axis direction for a total of 12 sweeps.
2) PVF2 series
The trimmer potentiometer shall be subjected to vibration at 0.3 inch amplitude. The frequency shall be varied uniformly between the approximate limits of 10 Hz and 55Hz. This motion shall be applied for preiod of 2 hours in each of 3 mutually perpendicular direction (total of 6 hours).</td></tr>
<tr><td>9</td><td>Shock</td><td>1) PV□□ series
The trimmer potentiometer shall be shocked at the 100G (50G for PV22 and PV23series) level and shall be subjected to 4 shocks in each of the three axis direction for a total of 12 shocks.
2) PVM4A□□□B01series
The trimmer potentiometer shall be shocked at the 100G level and shall be subjected to 3 shocks in each of the six axis direction for a total of 18 shocks.</td></tr>
<tr><td>10</td><td>Temperature Road Life</td><td>Full rated continuous working voltage not exceeding the maximum rated voltage shall be applied intermittently between the terminal #1 and the terminal #3 of the trimmer potentiometer, 1.5 hours on and 0.5 hours off, for a total of 1000±12 hours, at a temperature of 70±2°C (85±2°C for PV01 and PV37series, 50±2°C for PVF2series). The trimmer potentiometer shall be removed from the chamber, and maintained at a temperature of 25±5°C for 1 to 2 hours.</td></tr>
<tr><td>11</td><td>High Temperature Exposure (Except for PVF2)</td><td>The trimmer potentiometer shall be placed in a camber at a temperature of 125±3°C (150±3°C for PV12series) 250±8 hours without loading. The trimmer potentiometer shall be removed from the camber, and maintained at a temperature of 25±5°C for 1 to 2 hours.</td></tr>
<tr><td>12</td><td>Low Temperature Exposure (Except for PVF2 and PVM4A□□□B01)</td><td>The trimmer potentiometer shall be placed in a camber at a temperature of -55±3°C for 1 hours without loading. Full rated continuous working voltage not exceeding the maximum rated voltage shall be applied for 45 minutes. The trimmer potentiometer shall be removed from the chamber, and maintained at a temperature of 25±5°C for approximately 24 hours.</td></tr>
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SMD Sealed Type/Lead Sealed Type Specifications and Test Methods

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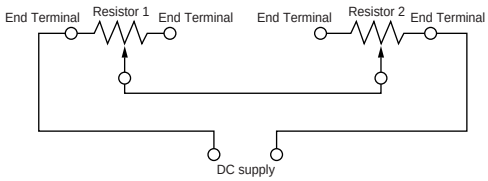
No.	Item	Test Methods
13	Low Temperature Operation (Only for PVF2 and PVM4A□□□B01)	The trimmer potentiometer shall be placed in a camber at a temperature of -25±3°C (-55±3°C for PVM4A□□□ B01series) 48±4 hours without loading. The trimmer potentiometer shall be removed from the chamber, and maintained at a temperature of 25±5°C for 5±1/6 hours
14	Rotational Life	1)PV□□ series Full rated continuous working voltage not exceeding the maximum rated voltage shall be applied with the circuit shown in the figure. The adjustment rotor (screw) shall be continuously cycled through not less than 90% of effective-electrical rotational angle (number of turns), at the rate of 1 cycle for 5 seconds minimum to 2.5 a minutes maximum for total of 200 cycles.  Figure-4 2) PVG3, PVG5series The adjustment rotor (screw) shall be continuously cycled though not less than 90% of effective- electrical rotational angle (number of turns), at the rate of 1 cycle for 5 seconds minimum to 2.5 minutes maximum for a total of 50 (100 for PVG5) cycles, without loading. 3) PVF2, PVM4A□□□B01series The wiper shall be rotated over 90% of the effective rotational angle without loading at a speed of 10 cycles per minute, for 100 cycles continuously.